

Features

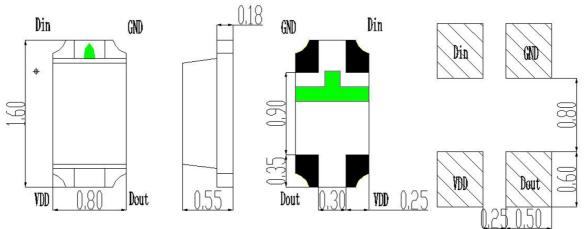
- 0603 with integrated LED driver IC.
- Single line data transmission (return to zero code).
- Specific Shaping Transmit Technology number of LED stacked is not restricted.
- Data transfer frequency can reach 800kbps. When there's 1024 LEDs in a single string, the refresh rate can reach 30 frames per second.
- Capacitor between VDD and GND is not needed.
- Built-in power supply reverse connects protection module, reversed power input will not damage the IC.

Description

The IN-PIS63BTPR is 1.6*0.8*0.55mm Red color LED with integrated IC. It is a SMD type LED which can be used in various applications.

Applications

- LED color module
- LED guardrail tube
- LED scene lighting
- LED point light
- LED pixel screen
- LED shaped screen



Package Outline Dimensions & Pin Configuration

Figure 1. IN-PIS63BTPR Package Outline Dimensions

Note:

All dimensions are in millimeters.

Tolerance is \pm 0.10mm unless otherwise note.



Pin Configuration

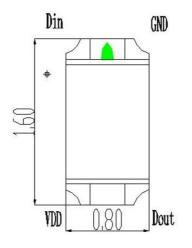


Figure 2. IN-PIS63BTPR Pin Configuration

Notes: 1. Dimension in millimeter, tolerance is ± 0.1 mm unless otherwise noted.

Symbol	Function Description
GND	Ground
DOUT	Control data signal output
DIN	Control data signal input
VDD	Power supply



Absolute Maximum Rating (Ta=25 °C)

Parameter	Symbol	Range	Unit		
Power supply voltage	Vdd	3.0~+7.5	V		
Logical input voltage	VIN	-0.5 ~ 5.5	V		
OUT voltage	BV _{OUT}	9	V		
Operating temperature	Торт	-30 ~ +85	°C		
Storage temperature	Tstg	-40 ~ +90	°C		
	Taal	Reflow soldering: 260°C, 10			
Soldering Condition	Tsol	Hand soldering: 300°C, 3s			

LED Characteristics (*Ta* = 25°C, @12*m*A)

Parameter	Symbol	Color	Min.	Тур.	Мах	Unit	Test Condition
Luminous Intensity	IV	Red	-	330	-	mcd	12mA
Dominant Wavelength	λd	Red	615	-	630	nm	12mA
Peak Wavelength	λp	Red	-	630	-	nm	12mA
Spectral Line Half-Width	Δλ	Red	-	18	-	nm	12mA
Viewing Angle	201/2	-	-	120	-	deg	12mA



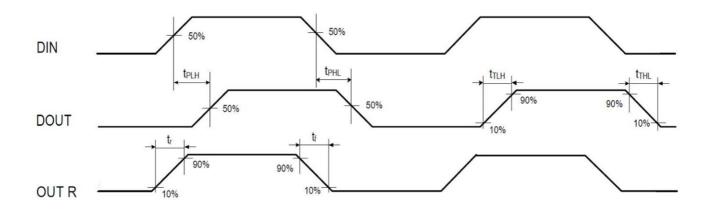
Recommended Operating Ranges (unless otherwise specified, Ta= 25 °C)

Parameter	Symbol	Min.	Тур.	Max	Unit	Test conditions
Input voltage	V _{DD}	-	5.0	-	V	-
High level input voltage	V _{IH}	0.7*VDD	-		V	DIN High level
Low level input voltage	V _{IL}	-	-	0.3*VDD	V	DIN Low level
DOUT sourcing current	IDO		15		mA	VDD=5V,VDO=1V
DOUT sink current	IDO		30		mA	VDD=5V,VDO=1V
The frequency of PWM	F _{PWM}	-	4	-	KHZ	-
Static power consumption	I _{DD}	0.4	0.65	0.9	mA	lout" OFF"



Switching Characteristics (unless otherwise specified, Ta=25 °C, VDD=4.5-7.5V)

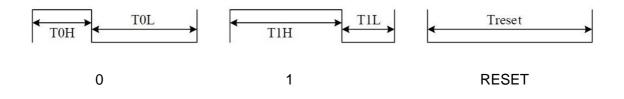
Parameter	Symbol	Min.	Тур.	Max	Unit	Test conditions
DOUT transmission delay	t _{PZL}	-	-	200	ns	$DIN \rightarrow DOUT$
The speed of data transmission	fDIN	-	800	1100	Khz	
	Tr	-	800	400	ns	Vds=1.5V
I _{ουτ} Rise/Drop Time	T _f	-	-	400	ns	I _O = 12mA,





Timing Waveforms

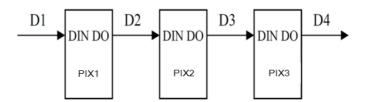
1. Input Code



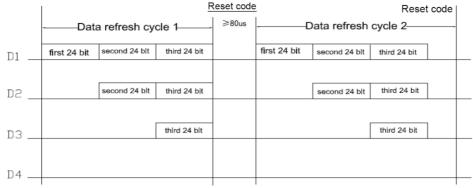
2. The data transmission time:

Name	Description	Min.	Тур.	Max.	Unit
тон	0 code, high level time	-	0.3µs	-	μs
TOL	0 code, low level time	-	0.6µs	-	μs
T1H	1 code, high level time	-	0.6µs	-	μs
T1L	1 code, low level time	-	0.3µs	-	μs
Trst	Reset code, low level time	80	-	-	μs

3. Connection Scheme

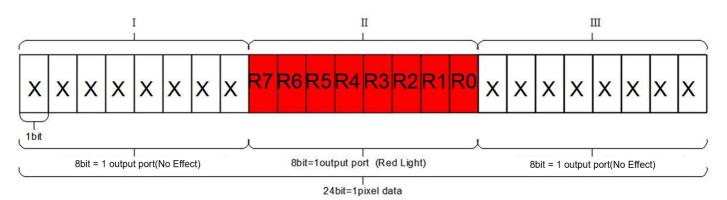


4. Data Transfer Format



Note: The data of D1 is send by MCU, and D2, D3, through IC internal reshaping amplification to transmit.



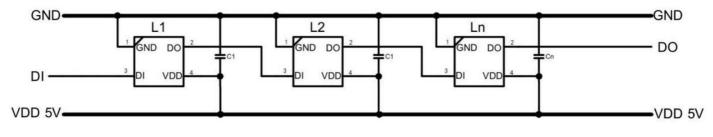


5. 8bit grayscale data structure: high-order bit first, send data in the order of R

The driver IC used in the LED utilizes single-wire communication protocol and uses return-to-zero (RZ) method to send signals. After the driver IC is powered on and resets, it receives data from the DIN terminal. After receiving enough data (24 bits), the DOUT port begins to forward next 24bits data to provide input data for the next LED. Before forwarding signal to the next LED, the DOUT port is always pulled at low level. At this time, the driver IC chip will retain the 24bits data received and will not receive new input data; once DIN receives "RESET signal", the corresponding internal port for the red LED die will send out internal signals based on the received 8bit of 24bit data (middle 8 bit) to the red LED die - and the LED turns On. The LED internal signal PWM frequency is set at 4KHz and the data transmission speed is set at 800kHz.

*Only when DIN receives input signal of "RESET signal", the driver IC will begin to display the data received (LED On). The LED will then begin to receive new data-stream after the previous data-stream ends. After receiving the next first 24bit data, it will forward the next set of data through the DOUT port. The LED will maintain the original display output before receiving the "Reset Signal". Only after receiving the low-level RESET code of ≥80us low, the driver IC will send the updated internal signal of the 8 bit of 24bit data (middle 8 bit) to the red LED for updated LED on.

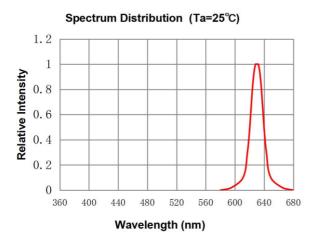
Typical Application Circuit

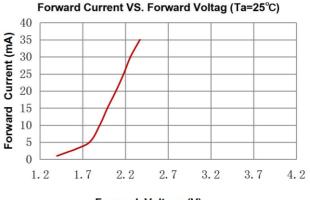


Note: C1 is the optional filter capacitor of LED VDD pin, the general value is 100nf.

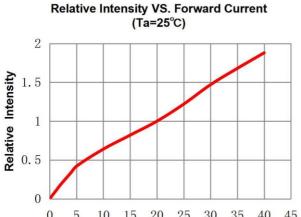


LED Performance Graph

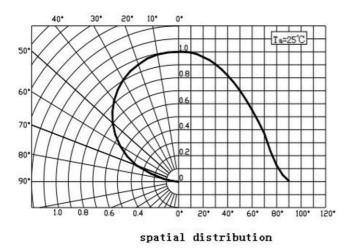




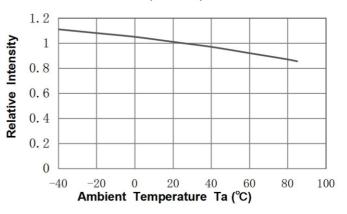
Forward Voltage (V)

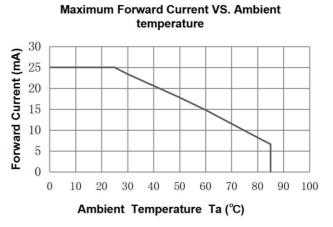


5 10 15 20 25 30 35 45 0 40 Forward Current (mA)



Relative Intensity VS. Ambient Temperature (Ta=25°C)



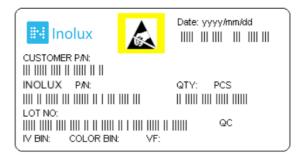




Ordering Information

Product	Product Emission Color		Orderable Part Number		
IN-PIS63BTPR	Red	330	IN-PIS63BTPR		

Label Specifications



Inolux P/N:

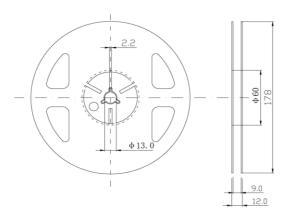
Ι	Ν	-	PIS	63	В	Т	Р	R	-	Х	Х	Х	Х
		-	Product	Package	Variation	Orientation	Current	Color			Custo Stam		
In	olux	-	PI- Single trace IC S: PCB type		63B = 1.6 x 0.8 x 0.55 mm (4 pins)		P=12mA	R = 625 nm					

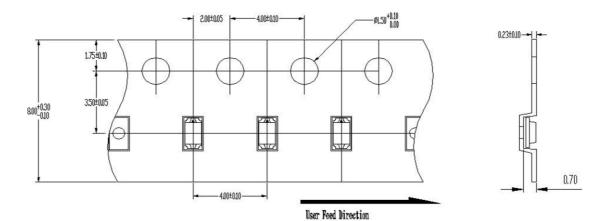
Lot No.:

Z	2	0	1	7	01	24	001
Internal		Year (2017	2018 \	Month	Date	Serial	
Tracker		Teal (2017	, 2018,)	WOITT	Date	Serial	



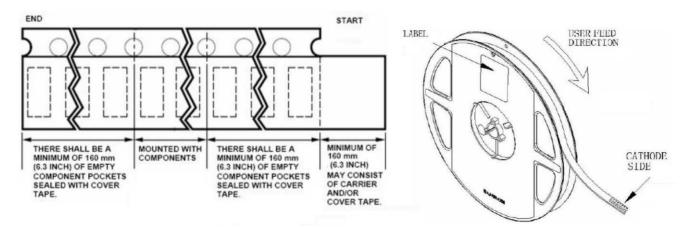
Packaging





- 1. All dimensions are in millimeters.
- 2. Tolerance is ± 0.1 mm unless otherwise noted.

4kpcs/reel





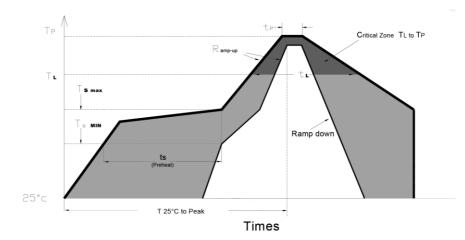
Precautions

Please read the following notes before using the product:

- 1. Storage
- 1.1 Do not open moisture proof bag before the products are ready to use.
- 1.2 Before opening the package, the LEDs should be kept at 30 $^\circ\!{\rm C}$ or less and 80%RH or less.
- $1.3\ {\rm The}\ {\rm LEDs}\ {\rm should}\ {\rm be}\ {\rm used}\ {\rm within}\ {\rm a}\ {\rm year}.$
- 1.4 After opening the package, the LEDs should be kept at 30 $^\circ\!C$ or less and 60%RH or less.
- 1.5 The LEDs should be used within 24 hours (1 days) after opening the package.
- 1.6 If the moisture adsorbent material has fabled away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions. Baking treatment: $60\pm5^{\circ}$ for 24 hours.

2. Soldering Condition

Recommended soldering conditions:



Profile Feature	Lead-Free Solder
Average Ramp-Up Rate (Ts $_{\max}$ to Tp)	3°⊂/second max.
Preheat: Temperature Min (Ts _{min})	150 °C
Preheat: Temperature Min (Ts _{max})	200 °C
Preheat: Time (ts $_{min to}$ ts $_{max}$)	60-180 seconds
Time Maintained Above: Temperature (T_L)	217 °C
Time Maintained Above: Time (t $_{\rm L}$)	60-150 seconds
Peak/Classification Temperature (T P)	240 ℃
Time Within 5 $^\circ\!C$ of Actual Peak Temperature (tp)	<10 seconds
Ramp-Down Rate	6°C/second max.
Time 25 $^\circ\!C$ to Peak Temperature	<6 minutes max.

Note: Excessive soldering temperature and / or time might result in deformation of the LED lens or catastrophic failure of the LED.

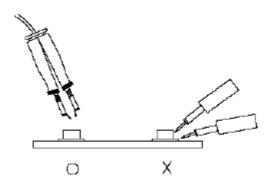


3. Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than 260° C for 5 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

4. Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.



5. Caution in ESD

Static Electricity and surge damages the LED. It is recommended to use a wristband or anti-electrostatic glove when handling the LED. All devices, equipment and machinery must be properly grounded.



Revision History

Changes since last revision	Page	Version No.	Revision Date
Initial Release		1.0	03-15-2024
Revise the drawing	7	1.1	05-06-2024

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